

Date: Tuesday, 5/9/2006 2:29:48 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D205-564 (K10015)	
Job Number	: 27038		Part Number	: Z_CUSTOM	
Estimate Number	: 10804		Drawing Number	: PAPERWORK	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 5/9/2006 S.O. No. : N/A		Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: 5/8/2006 Type : N/A		Due Date	: 5/15/2006 Qty: 1 Um: Each	
Previous Run	: 00015				
Written By	<u>SEE ABOVE USER & DATE</u>				
Checked & Approved By	<u>SEE COMPLIMENT BRIEF</u>				
Comment	<u>SEE ABOVE USER & DATE</u>				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 ADD DSI 9328 TO K10015'S IN STOCK REMOVE DSI 9247 PAPERWORK FROM K10015 KITS IN STOCK

2.0	DC	DOCUMENT CONTROL
		 Comment: DOCUMENT CONTROL INSPECT LEVEL 21

Job Completion



B24834 x 2
 B23912 x 1
 B25168 x 7 + 3

U 06/05/12

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD					ECN #:
Date: 06.05.02					801
Project No: D205-5b4 / D430-688		Created By: <i>[Signature]</i>		Checked By:	
Project Name: BEARPAW INSTALLATIONS		Approved By: (Proj. Manager)		Approved By: (Management if reqd)	
Description of Change:					
<p><i>RELEASE : DS1 9328 Rev. A</i></p> <p><i>D3503 Rev. A</i></p> <p><i>D3511 Rev. A</i></p>					
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Required Documents Under Review?		✓			
Update Blue/Pink Folder/Electronic File	✓		KJ / PH	06.05.04	
Update DSI Folder/Electronic File	✓		KJ / PH	06.05.04	
Update D-Part Master Binder	✓		KJ	06.05.04	
Update Grey Project Binder		✓			
Update DEO/DSI Binder	✓		KJ	06.05.04	
Update Master Document List (MDL)	✓		KJ	06.05.04	
Update Drawing Approval Record (DR)	✓		KJ	06.05.04	
Update Change Record Form					
Move Electronic File	✓		KJ	06.05.05	
Notify TCA of Change	✓		DS	06.06.02	
Notify FAA of Change		✓			
Update QSI 021 (TC/FAA STC)		✓			
Update QSI 036 (K-Kits)		✓			
Scan Documents		✓			
Update Accpac Database	✓		KJ	06.05.04	
Update Access Database	✓		KJ	06.05.04	
Verification ARC	✓	✓	KJ	06.05.04	
Create/Update STC Approval List		✓			
Update Prod. Dev. Summary	✓		PH	06.05.05	
Create/Update COSS (Estimate/BOM)	✓		JLM	06.05.04	
Create/Update PPP's	✓		KJ	06.05.04	
Update Paperwork Kits in Production	✓		KJ	06.05.04	<i>Not in Prod</i> <i>[Signature]</i>
Update Paperwork Kits in Stock	✓		1 KJ / LL /	06.05.04	
Rework/Scrap Current Production	✓		1 LL /	06.05.04	
Rework/Scrap Kits in Stock? /	✓		1 LL /	06.05.04	N/A <i>see attached</i> <i>[Signature]</i> <i>from Bill</i>
Update Qpulse		✓			
Create/Update Controlled PDF Dwgs	✓		KJ	06.05.04	
Create/Update FAI sheets		✓			
Create/Update CNC Programs	✓		JLM		
Create/Update Tooling	✓		JLM		
Create/Update DXF File	✓		PH	06.05.05	
MPP required?		✓			
Notify Previous Customers					
Notify Eurocopter France		✓			
Notes:	<i>[UPDATE K10015 WITH DS1 9328 & REMOVE DS1 9247 PAPERWORK (See ATTACHED EMAIL)]</i>				

ECN Complete: _____ Date: _____

Kim Johnston

From: phum@dartaero.com
Sent: Tuesday, May 02, 2006 10:56 AM
To: S Shahbazian; Hum, Peter
Cc: Johnston, Kim; davids@dartaero.com
Subject: Re: Run-on Landing Wearplate kit

Hi Serge,

Assuming that David has signed off the new DSI and the drawings. This is what needs to be done.

- 1) Signed off drawings and DSI from David,
- 2) ECN to release drawings and the DSI
- 3) Scrap the old DSI parts in stock (L Lacelle has told me there is 3) that is associated with the 205 bearpaw (D205-564, I think)
- 4) The signed off DSI will replace the old DSI

The ECN should have

- 1) Update Blue/Pink File
- 2) Scrap in stock/current production as required (DESTROY OLD STOCK)
- 3) Update COSS/ACCPAC/ESTIMATES/UPDATE DXF FILE (there are new P/N's and estimates to be written), the wearplate will be cut on the waterjet, Eric C should have the file
- 4) Update DSI folder and drawing binder and the .pdf folder
- 5) The paperwork in production/stock needs to be updated (i.e. replace the old wearplate DSI with the new wearplate DSI) **K10015 (14) IN STOCK (0) IN PROD**

I hope I haven't forgotten anything. If I have, or you have questions just ask me or David

Peter

S Shahbazian <sshahbazian@dartaero.com> said:

> Hi Peter,
>
>
>
> What is left to be done on Run-on Landing Wearplate Kit? Is it only the
> ECN? Are we changing whatever is in stock? Because Kim can do the ECN, she
> needs to know what to mark on ECN.
>
>
>
> Thanks
>
> Serge
>

Linda Lacelle

From: Bill Beckett [mailto:bbeckett@dartaero.com]
Sent: Tuesday, May 09, 2006 2:16 PM
To: 'Linda Lacelle'
Cc: Sian Willems (E-mail)
Subject: RE: ECN 801

Linda,
Don't scrap them, but I don't want to make any more once these are gone.
They will be replaced by DSI9328 (in the catalogue as well).
Bill

-----Original Message-----

From: Linda Lacelle [mailto:llacelle@dartaero.com]
Sent: May 9, 2006 12:34 PM
To: 'Bill Beckett'
Subject: RE: ECN 801

Do I scrap the 3 ??

-----Original Message-----

From: Bill Beckett [mailto:bbeckett@dartaero.com]
Sent: Monday, May 08, 2006 10:26 AM
To: 'Peter Hum'; 'Linda Lacelle'
Cc: 'Bill Beckett (E-mail)'
Subject: RE: ECN 801

Linda,
Who in DHS requested the L/T? I need to talk to them.
Bill

-----Original Message-----

From: Peter Hum [mailto:phum@dartaero.com]
Sent: May 8, 2006 9:47 AM
To: 'Linda Lacelle'
Cc: Bill Beckett (E-mail)
Subject: RE: ECN 801

Better check with Bill, it was my impression that we were scraping them all

Additionally, the old DSI 9247 was replaced by the new DSI 9328. Is it
possible they are asking for the new wearplate but using the old DSI # to
place the order.

Peter

-----Original Message-----

From: Linda Lacelle [mailto:llacelle@dartaero.com]
Sent: Monday, May 08, 2006 9:40 AM
To: Peter Hum (E-mail)
Subject: ECN 801

Peter,

Are we sure we want to scrap the 3 x DSI 9247's in stock? I know DHS
requested a L/T last week on one of these. Just wanna make sure.
LL